

Experiment Number: .....

Continued From Page Number: .....

Lined area for writing notes or data.

**Extra page to be used when needed for any experiment**

Page Number ( )

Continued on page number:



## Results

### *Insert Table/s of:*

- *Numbers collected during practical session should be properly presented and arranged. (Hint: use similar tables to those you filled in the results sheets you submitted to your instructor)*

**Attach these papers to your report  
IMMEDIATELY after this page of the report.**

## Calculations:

### *Insert Excel Sheets (Tables & Charts) of:*

- *Data analysis for each sampling point (0, 10, 20, 30, & 40minutes). (a table & a chart for each time)*
- *Optimum Milling Capacity Time (Table & chart)*
- *Frequency Distribution Curve*

**Attach these papers to your report  
IMMEDIATELY after "Results" page of the report.**





Experiment Number: .....

Continued From Page Number: .....

**SR Student Report**

Student Name: .....

**Samples Analysis**

**I choose Sample at ..... minute and interval .....**

**(Hint:** for the selected interval show and **calculate** in details the following 7 numbers- Upper Interval Limit, Lower Interval Limit, Interval Mid-point, Retained Weight (Frequency), % Retained (% Frequency), Cumulative % Over Size, and Cumulative % Under Size)

**Calculations (Sample)**

**NB.: Each student should show different example from other group members**

Page Number ( )

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**Powder Mixing**

**PM Group Report**

**Objective/s:**

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**Formula: (Table)**

Formula Number	Ingredients	Quantities
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....

**Method:**

(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)

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## Results

### *Insert Table/s of:*

- *Numbers collected during practical session should be properly presented and arranged. (Hint: use similar tables to those you filled in the results sheets you submitted to your instructor)*

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## Calculations:

*Knowing that the calibration curve equation is:*

$$y = 0.0193x + 0.0071 \text{ (unit of concentration is mg\%)}$$

*Insert Excel Sheets (Tables & Charts) of:*

- *Mixing Data & Profile.*

**Attach these papers to your report  
IMMEDIATELY after "Results" page of the report.**





Experiment Number: .....

Continued From Page Number: .....

Student Name: .....

***PM Student Report***

**Mixing Profile:**

**Calculations (one example)** (I choose sample number ..... taken at..... minutes)

- **Concentration, (mg% w/v):**

- **Concentration, (mg% w/w):**

***NB.: Each student should show different example from other group members***

Page Number ( )

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**Method:**

*(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)*

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**Results**

***Insert Table/s of:***

- *Numbers collected during practical session should be properly presented and arranged. (Hint: use similar tables to those you filled in the results sheets you submitted to your instructor)*

***Attach these papers to your report  
IMMEDIATELY after this page of the report.***

**Calculations:**

***Insert Excel Sheets (Tables & Charts) of:***

- *Table for binder weight, practical weight, theoretical weight, percentage yield, and percentage yield per binder unit mass.*

***Attach these papers to your report  
IMMEDIATELY after "Results" page of the report.***









**Characterization of granules and powder**

**Objective/s:**

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**Formula: (Table)**

Formula Number	Ingredients	Quantities

**Method:**

(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)

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**Results**

**Flow Rate & Angle Of Repose:**

Amount tested (grams): \_\_\_\_\_

Granules Type	Trial Number	Flow Time	Angle of Repose	
		Second	Height mm	Diameter mm
A	1			100
	2			
	3			
B	1			
	2			
	3			
C	1			
	2			
	3			
D	1			
	2			
	3			
Lactose	1	6.11	29.23	
	2	6.32	29.54	
	3	6.92	29.65	

**Bulk & Tapped Densities**

Amount tested (grams): \_\_\_\_\_

Granules Type	Bulk Volume, ml	Tapped Volume, ml
A		
B		
C		
D		
Lactose	84.5	56

**Moisture Content**

Granules Type	Wet Weight, grams	Dry Weight, grams
A		
B		
C		
D		
Lactose	1.012	1.006

**Particle Size Analysis**

Pore Size mm	Tare Wt grams	Gross Wt, grams				
		Granules A	Granules B	Granules C	Granules D	Lactose
0.000	354.4					<b>Cancelled</b>
0.063	256					
0.09	265.1					
0.125	267.4					
0.250	258.9					
0.5	292.6					
0.71	317.4					

**Calculations:**

**Flow Rate Analysis:**

Granules		Amount Tested gm	Flow Time, Seconds				Flow Rate gm/second
Code	Binder		Trial 1	Trial 2	Trial 3	Average	
A	Distilled Water						
B	Sucrose						
C	Starch						
D	PVP						
Lactose							

**Angle of Repose Analysis:**

Granules		Trial	Diameter, mm	Radius mm	Height, mm		Angle of Repose	
Code	Binder				H	Average	Tan $\theta$	$\theta$
A	Distilled Water	1						
		2						
		3						
B	Sucrose	1						
		2						
		3						
C	Starch	1						
		2						
		3						
D	PVP	1						
		2						
		3						
Lactose		1						
		2						
		3						

**Bulk and Tapped Densities Analysis:**

Granules		Amount Tested gm	Volume, mL		Density, gm/mL		Compressibility Index, %
Code	Binder		Bulk	Tapped	Bulk	Tapped	
A	Distilled Water						
B	Sucrose						
C	Starch						
D	PVP						
<u>Lactose</u>							

**Moisture Content Analysis**

Granules		Wet Weight, gm	Dry Weight, gm	MC %	LOD %
Code	Binder				
A	Distilled Water				
B	Sucrose				
C	Starch				
D	PVP				
<u>Lactose</u>					

**Particle Size Analysis:**

**Insert Excel Sheets (Tables & Charts) of Particle size analysis for the four granules**

**Attach these papers to your report IMMEDIATELY**  
**after this page of the report.**

**Summary Table**

<i>Particles</i>	<i>Flow Rate gm/second</i>	<i>Angle of Repose degrees</i>	<i>CI %</i>	<i>LOD %</i>	<i>MC %</i>
<i>Granules A</i>					
<i>Granules B</i>					
<i>Granules C</i>					
<i>Granules D</i>					
<i>Lactose</i>					

<i>Particles</i>	<i>Median Particle Size mm</i>	<i>Overall Flow</i>	<i>Rank</i>
<i>Granules A</i>			
<i>Granules B</i>			
<i>Granules C</i>			
<i>Granules D</i>			
<i>Lactose</i>			





**Student Name:** .....

Show an example (only one) on how to calculate each of the following parameters: Please write beside your example which granules type you want to show

1. **Flow Rate:** (I choose .....) )

.....  
.....  
.....

2. **Angle of Repose:** (I choose..... )

.....  
.....  
.....

3. **Carr's Index:** (I choose .....) )

.....  
.....  
.....  
.....

4. **Loss On Drying (LOD%):** (I choose..... )

.....  
.....  
.....

5. **Moisture Content (MC%):** (I choose .....) )

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.....  
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**Effect of Additive of the Physical Properties**

**NB.: Each student should show different example from other group members of granules and Powder**

**Objective/s:**

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**Formula: (Table)**

Formula Number	Ingredients	Quantities
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....
.....	.....	.....

**Method:**

*(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)*

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**Results**

**Effect of glidant:**

*Amount tested (grams):* \_\_\_\_\_

Talc %	Trial Number	Flow Time Second	Angle of Repose		Bulk volume ml	Tapped volume ml	
			Height mm	Diameter mm			
0	1			100			
	2						
	3						
1	1						
	2						
	3						
3	1						
	2						
	3						
6	1						
	2						
	3						

**Effect of lubricant:**

Mg-Stearate %	Trial Number	Flow Time Second	Angle of Repose		Bulk volume	Tapped volume	
			Height mm	Diameter mm			
0.00	1			100			
	2						
	3						
0.25	1						
	2						
	3						
0.5	1						
	2						
	3						
1.00	1						
	2						
	3						

**Calculations:**

**i. Effect of Glidant:**

1. Talc Effect on Flow Rate:

Talc %	Amount Tested gm	Flow Time, Seconds				Flow Rate gm/second
		Trial 1	Trial 2	Trial 3	Average	
0.00						
1.00						
3.00						
6.00						

2. Talc Effect on Flow Rate:

Talc %	Trial	Diameter, mm	Radius mm	Height, mm		Angle of Repose	
				H	Average	Tan $\theta$	$\theta$
0.00	1						
	2						
	3						
1.00	1						
	2						
	3						
3.00	1						
	2						
	3						
6.00	1						
	2						
	3						

3. Talc Effect on Bulk and Tapped Densities:

Talc %	Amount Tested gm	Volume, mL		Density, gm/mL		Compressibility Index, %
		Bulk	Tapped	Bulk	Tapped	
0.00						
1.00						
3.00						
6.00						

**ii. Effect of Lubricant:**

1. Mg-stearate Effect on Flow Rate:

Mg-stearate %	Amount Tested gm	Flow Time, Seconds				Flow Rate gm/second
		Trial 1	Trial 2	Trial 3	Average	
0.00						
0.25						
0.5						
1.00						

2. Mg-stearate Effect on Flow Rate:

Mg-stearate %	Trial	Diameter, mm	Radius mm	Height, mm		Angle of Repose	
				H	Average	Tan $\theta$	$\theta$
0.00	1						
	2						
	3						
0.25	1						
	2						
	3						
0.5	1						
	2						
	3						
1.00	1						
	2						
	3						

3. Mg-stearate Effect on Bulk and Tapped Densities:

Mg-stearate %	Amount Tested gm	Volume, mL		Density, gm/mL		Compressibility Index, %
		Bulk	Tapped	Bulk	Tapped	
0.00						
0.25						
0.5						
1.00						

**iii. Insert Excel Sheets (Charts) those represent the effect of Glidant on Flow properties “angle of repose”.**

**Attach these papers to your report IMMEDIATELY**  
**after this page of the report.**

**Summary Table**

Glidant %	Flow Rate gm/second	Angle of Repose degrees	CI %	Overall Flow	Rank
0					
1					
3					
6					

Lubricant %	Flow Rate gm/second	Angle of Repose degrees	CI %	Overall Flow	Rank
0					
0.25					
0.5					
1					







**Results:****Part 1: Preparation of effervescent granules**

<u>Binder End point</u> (ml)	<u>Tray Weight</u> (g)	<u>Wet Weight</u> (g)	<u>Dry Weight</u> (g)

**Part 2: Evaluation of effervescent granules**

- 1) Effervescent volume
- 2) Effervescent time
- 3) Disintegration Time

Weight tested(g):2.0 g

Trial Number	Initial volume (ml)	Effervescent volume (ml)	Effervescent time (min)	Disintegration Time (Yes/No)
1				
2				
3				

**4) Particle size by image analysis**

Attach three image of your granules

**Attach these papers to your report IMMEDIATELY**  
**after this page of the report.**

**Calculation**

- **%Yield**

Tray Weight (g)	Wet Weight (g)	Dry Weight (g)	Theoretical weight (g)	Actual weight (g)	% yield

- **Particle size analysis**

Insert Excel Sheets (Tables & Charts) of particle size analysis of your granules

**Attach these papers to your report IMMEDIATELY**  
**after this page of the report.**





**Objective/s:**

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**Formula: (Table)**

Formula Number	Ingredients	Quantities

**Method:**

(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)

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**Results**

**A. Weight Uniformity test:**

Tablet No.	Tablet weight (g)	Tablet No.	Tablet weight (g)	Tablet No.	Tablet weight (g)	Tablet No.	Tablet weight (g)
1		6		11		16	
2		7		12		17	
3		8		13		18	
4		9		14		19	
5		10		15		20	

Weight of 20 tablets (g): .....

**B. Thickness Uniformity, Hardness and diameter tests:**

Tablet No.	Tablet thickness (mm)	Tablet Hardness (N)	Tablet Diameter (mm)
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			

**C. Friability test:**

Initial Weight (grams)	Final Weight (grams)	Observation (Yes or No)		
		Capping	Lamination	Breakage

Calculations:

**1. Weight Variation Test:**

Tablet Number	Tablet weight g	Percentage Difference
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
Weight of 20 tablets , g		
Average Tablet Weight, g		

**2. Hardness Test:**

Acceptance range for our tablets → each tablet hardness should be not less than 120 N and not more than 200 N.

Tablet Number	Tablet Hardness N
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

**3. Thickness Variation Test:**

Tablet Number	Tablet Thickness mm	Percentage Difference
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
<i>Average Tablet Thickness, mm</i>		

**4. Diameter Variation Test:**

Tablet Number	Tablet diameter mm	Percentage Difference
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
<i>Average Tablet Diameter, mm</i>		

**5. Friability Test:**

<i>Initial Weight (grams)</i>	<i>Final Weight (grams)</i>	<i>% weight loss</i>	<i>Observation (Yes or No)</i>		
			<i>Cleaved</i>	<i>Cracked</i>	<i>Breakage</i>

..Experiment Number:.....

..Continued From Page Number:.....

**Sample Calculation**

**Part A: Percentage Difference (Weight Uniformity Test)**

**Part B: Percent Weight Loss (Friability Test)**

..Continued On Page Number:.....





## Quality control of tablets – part 2

**Objective/s:**

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**Formula: (Table)**

Formula Number	Ingredients	Quantities

**Method:**

(This section should contain any calculations related to prior experiment preparation, if none please write NA and close it)

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**Results**

**D. Disintegration time test:**

Product name: ..... Product batch number: .....

Disintegration time minutes

**E. Content Uniformity test:**

Product name: ..... Product batch number: .....

Tablet No.	Absorbance
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

**Calculations:****Use calibration curve equation for famotidine in buffer pH 4.5 as solvent:** **$Y=27.5 X$  (unit of concentration is mg/ml)**

Tablet no.	absorbance	Diluted Concentration mg/ml	Dilution factor	Concentration mg/ml	Actual Famotidine content mg	% of the labeled drug content
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						





Experiment Number: .....

Continued From Page Number: .....

**Student Name:** .....

**Content uniformity:**

**Calculations (one example)** (I choose tablet number .....

- **Actual famotidine content, (mg):**

- **% of the labeled drug content:**

**NB.: Each student should show different example from other group members**

Continued On Page Number: .....