

# Pavement Materials & Design

## Design Aggregate structure for Project

Dr. Hamza Alkuime

1

### **Gradation Chart**

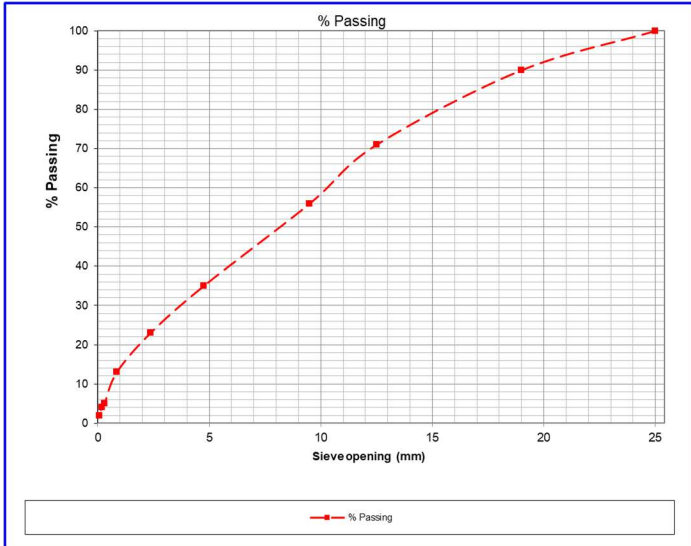
*Data Presenting methods*

2

2

# Gradation chart

*% Passing Vs. Sieve opening (mm)*



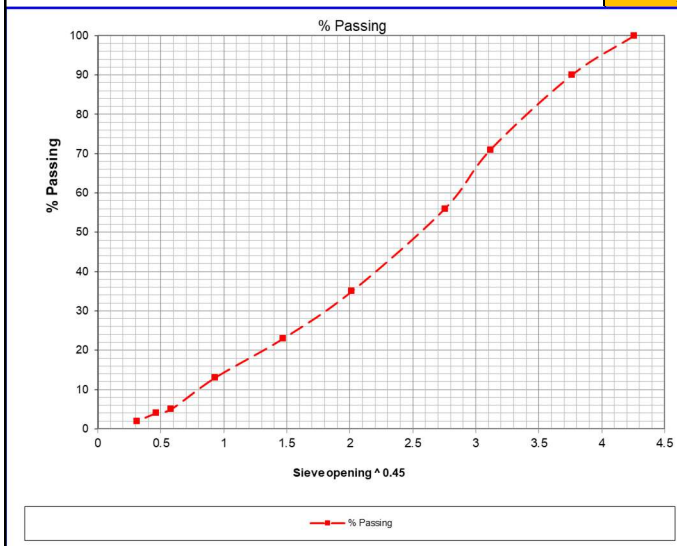
Sieve opening (mm)	% Passing
25.0	100
19.0	90
12.5	71
9.5	56
4.8	35
2.4	23
0.850	13
0.300	5
0.180	4
0.075	2

3

3

# Gradation chart

*% Passing Vs. Sieve opening ^ 0.45*



Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	% Passing
1"	25.0	4.257	100
3/4"	19.0	3.762	90
1/2"	12.5	3.116	71
3/8"	9.5	2.754	56
No. 4	4.8	2.016	35
No. 10	2.4	1.472	23
No. 20	0.850	0.929	13
No. 50	0.300	0.582	5
No. 80	0.180	0.462	4
No. 200	0.075	0.312	2

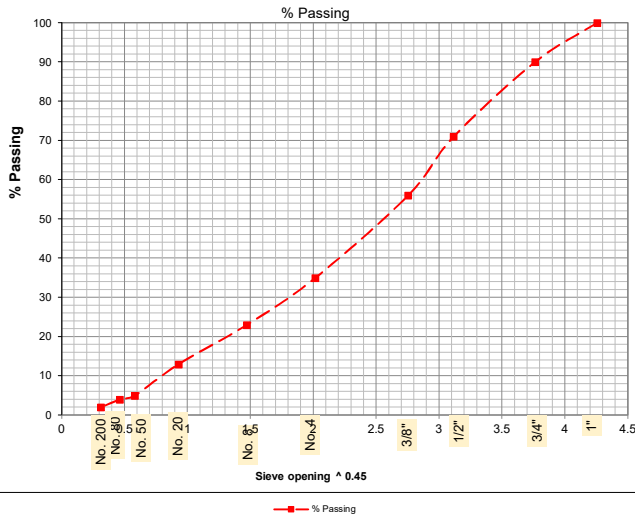
4

4

# Gradation chart

*% Passing Vs. Sieve opening ^ 0.45 and Sieve size*

Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	% Passing
1"	25.0	4.257	100
3/4"	19.0	3.762	90
1/2"	12.5	3.116	71
3/8"	9.5	2.754	56
No. 4	4.8	2.016	35
No. 8	2.4	1.472	23
No. 20	0.850	0.929	13
No. 50	0.300	0.582	5
No. 80	0.180	0.462	4
No. 200	0.075	0.312	2



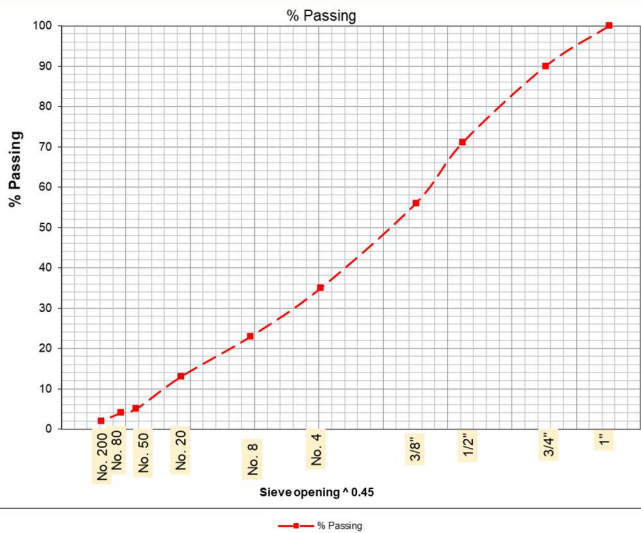
5

5

# Gradation chart

*% Passing Vs. Sieve size*

Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	% Passing
1"	25.0	4.257	100
3/4"	19.0	3.762	90
1/2"	12.5	3.116	71
3/8"	9.5	2.754	56
No. 4	4.8	2.016	35
No. 8	2.4	1.472	23
No. 20	0.850	0.929	13
No. 50	0.300	0.582	5
No. 80	0.180	0.462	4
No. 200	0.075	0.312	2



6

6

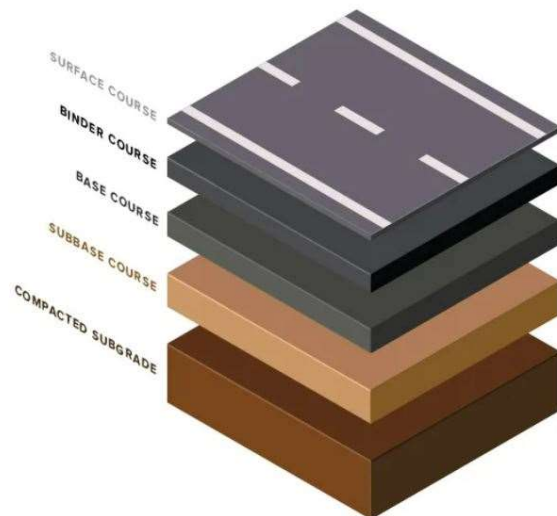
# Design Aggregate structure for Project

7

7

## Project details

- Road location : The Hashemite University
- Pavement system
  - *Surface (Wearing) asphalt course*
  - *Binder asphalt Course*
  - *Base Course*
  - *Subbase Course*
  - *Subgrade*
- Traffic level
  - *Heavy Traffic*



8

8

## Check Specifications for aggregate

### Asphalt Layers

Sieve Designation	Heavy Traffic		Medium & Light Traffic	
	Binder Course	Wearing Course	Binder Course	Wearing Course
1 1/2"	-	-	-	-
1 "	100	100	100	100
3/4"	70 - 100	90 - 100	70 - 100	90 - 100
1/2"	53 - 90	71 - 90	53 - 90	71 - 90
3/8"	40 - 80	56 - 80	40 - 80	56 - 80
No. 4	30 - 56	35 - 56	30 - 56	35 - 65
No. 8	23 - 38	23 - 38	23 - 49	23 - 49
No. 20	13 - 27	13 - 27	14 - 43	14 - 43
No. 50	5 - 17	5 - 17	5 - 19	5 - 19
No. 80	4 - 14	4 - 14	4 - 15	4 - 15
No. 200	2 - 8	2 - 8	2 - 8	2 - 8

9

9

## Determine the required specification for the Project

### Control Points

Sieve Designation	Heavy Traffic		Control Pts.	
	Binder Course	Wearing Course	Lower C.P	Upper C.P
1 1/2"	-	-		
1 "	100	100	100	100
3/4"	70 - 100	90 - 100	90	100
1/2"	53 - 90	71 - 90	71	90
3/8"	40 - 80	56 - 80	56	80
No. 4	30 - 56	35 - 56	35	56
No. 8	23 - 38	23 - 38	23	38
No. 20	13 - 27	13 - 27	13	27
No. 50	5 - 17	5 - 17	5	17
No. 80	4 - 14	4 - 14	4	14
No. 200	2 - 8	2 - 8	2	8

Sieve Size	Sieve opening (mm)	Sieve opening <sup>^</sup> 0.45	Lower C.P	Upper C.P
1"	25.0	4.257	100	100
3/4"	19.0	3.762	90	100
1/2"	12.5	3.116	71	90
3/8"	9.5	2.754	56	80
No. 4	4.8	2.016	35	56
No. 8	2.4	1.472	23	38
No. 20	0.850	0.929	13	27
No. 50	0.300	0.582	5	17
No. 80	0.180	0.462	4	14
No. 200	0.075	0.312	2	8

10

10

# Determine the required specification for the Project

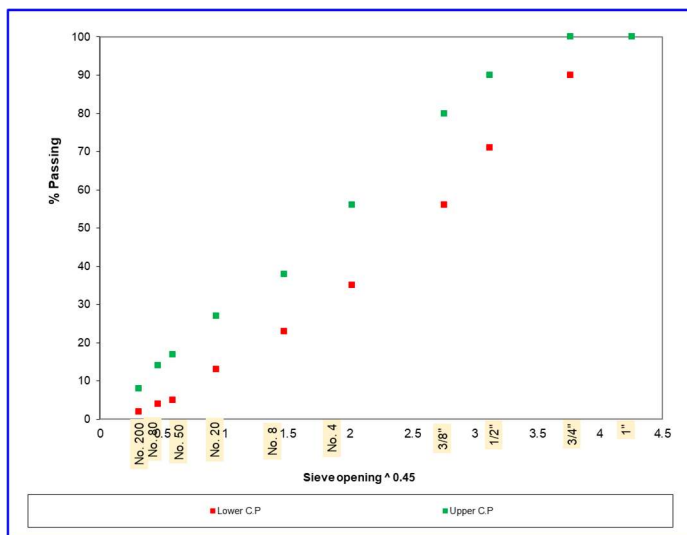
## Restricted Zone

Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	Res. Zone	
			Res. Zone	Res. Zone
1"	25.0	4.257		
3/4"	19.0	3.762		
1/2"	12.5	3.116		
3/8"	9.5	2.754		
No. 4	4.8	2.016		
No. 8	2.4	1.472	34	34
No. 20	0.850	0.929	19	24
No. 50	0.300	0.582	12	12
No. 80	0.180	0.462		
No. 200	0.075	0.312		

11

11

# Plotting C. P

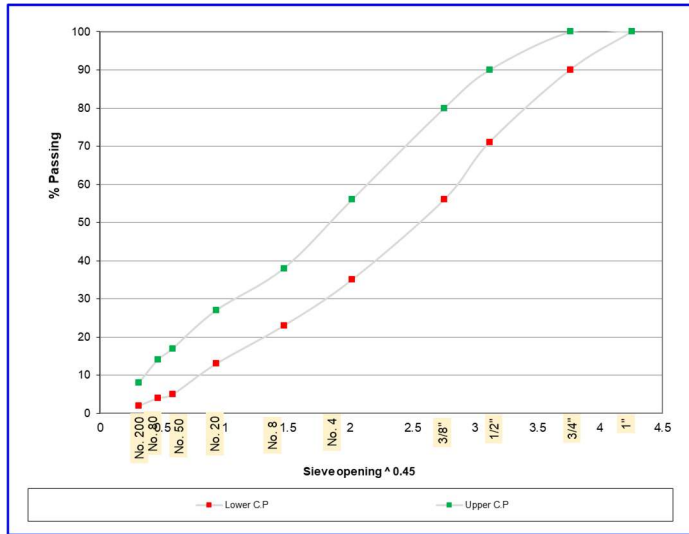


Sieve Size	Sieve opening ^ 0.45	Control Pts.	
		Lower C.P.	Upper C.P.
1"	4.257	100	100
3/4"	3.762	90	100
1/2"	3.116	71	90
3/8"	2.754	56	80
No. 4	2.016	35	56
No. 8	1.472	23	38
No. 20	0.929	13	27
No. 50	0.582	5	17
No. 80	0.462	4	14
No. 200	0.312	2	8

12

12

# Plotting C. P \_lines

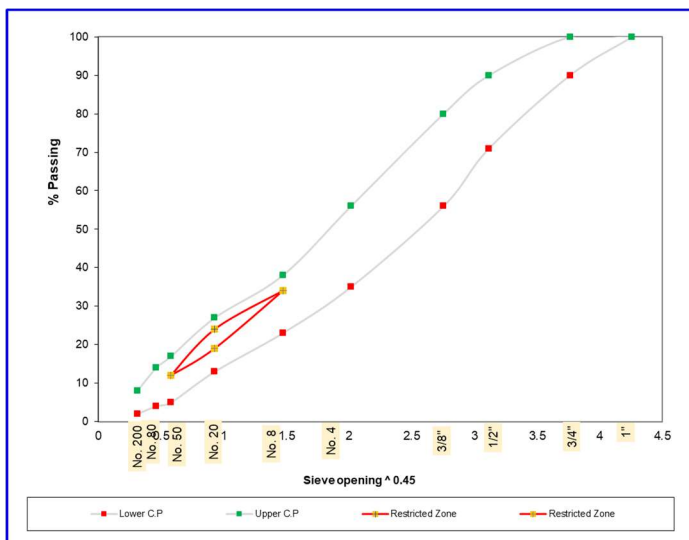


Sieve Size	Sieve opening ^ 0.45	Control Pts.	
		Lower C.P	Upper C.P
1"	4.257	100	100
3/4"	3.762	90	100
1/2"	3.116	71	90
3/8"	2.754	56	80
No. 4	2.016	35	56
No. 8	1.472	23	38
No. 20	0.929	13	27
No. 50	0.582	5	17
No. 80	0.462	4	14
No. 200	0.312	2	8

13

13

# Plotting the Restricted zone

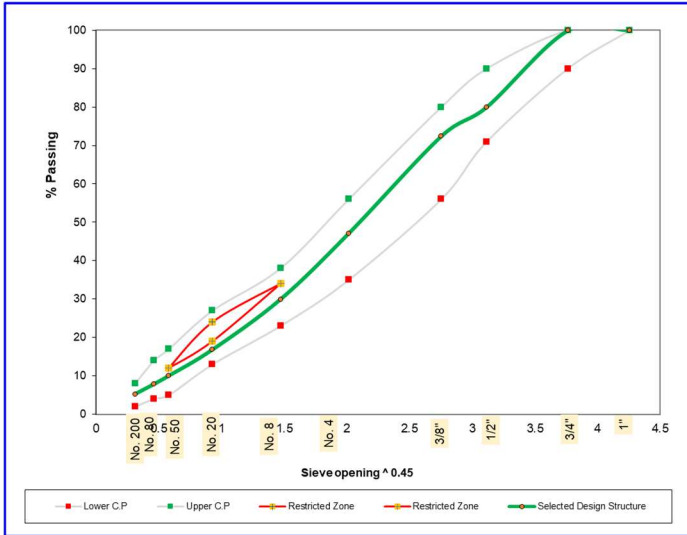


Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	Res. Zone	
			Res. Zone	Res. Zone
1"	25.0	4.257		
3/4"	19.0	3.762		
1/2"	12.5	3.116		
3/8"	9.5	2.754		
No. 4	4.8	2.016		
No. 8	2.4	1.472	34	34
No. 20	0.850	0.929	19	24
No. 50	0.300	0.582	12	12
No. 80	0.180	0.462		
No. 200	0.075	0.312		

14

14

# Select Design Aggregate Gradation



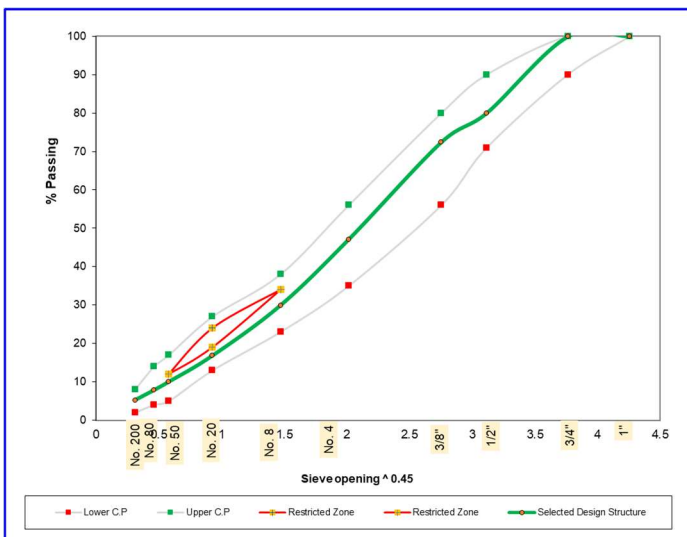
Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	Selected Design Structure
1"	25.0	4.257	100
3/4"	19.0	3.762	100
1/2"	12.5	3.116	85
3/8"	9.5	2.754	72
No. 4	4.8	2.016	47
No. 8	2.4	1.472	30
No. 20	0.850	0.929	17
No. 50	0.300	0.582	10
No. 80	0.180	0.462	8
No. 200	0.075	0.312	5

15

15

# Select Design Aggregate Gradation

## Properties



Sieve Size	Sieve opening (mm)	Sieve opening ^ 0.45	Selected Design Structure
1"	25.0	4.257	100
3/4"	19.0	3.762	100
1/2"	12.5	3.116	85
3/8"	9.5	2.754	72
No. 4	4.8	2.016	47
No. 8	2.4	1.472	30
No. 20	0.850	0.929	17
No. 50	0.300	0.582	10
No. 80	0.180	0.462	8
No. 200	0.075	0.312	5

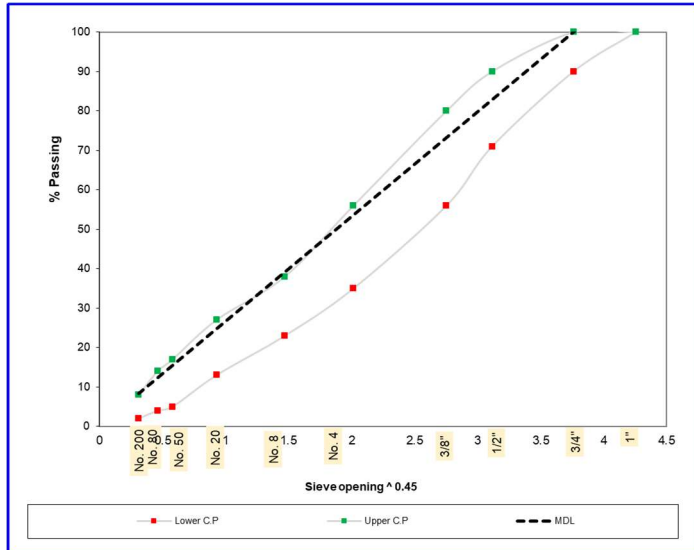
Max	19
NMAS	12.5
% C	53
% Fine	42
% Filler	5

16

16



## Add the Maximum Density Line

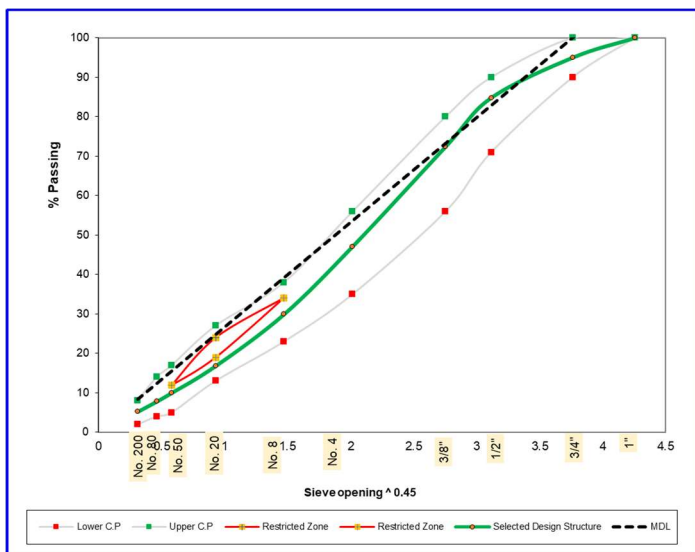


Sieve Size	Sieve opening (mm)	Sieve opening <sup>0.45</sup>	MDL
1"	25.0	4.257	
3/4"	19.0	3.762	100
1/2"	12.5	3.116	83
3/8"	9.5	2.754	73
No. 4	4.8	2.016	54
No. 8	2.4	1.472	39
No. 20	0.850	0.929	25
No. 50	0.300	0.582	15
No. 80	0.180	0.462	12
No. 200	0.075	0.312	8

17

17

## Add the Maximum Density Line



Sieve Size	Sieve opening (mm)	Sieve opening <sup>0.45</sup>	MDL
1"	25.0	4.257	
3/4"	19.0	3.762	100
1/2"	12.5	3.116	83
3/8"	9.5	2.754	73
No. 4	4.8	2.016	54
No. 8	2.4	1.472	39
No. 20	0.850	0.929	25
No. 50	0.300	0.582	15
No. 80	0.180	0.462	12
No. 200	0.075	0.312	8

18

18